DIPTRONICS MANUFACTURING INC.

Speed & Technique

(4) 0.60

[.023]

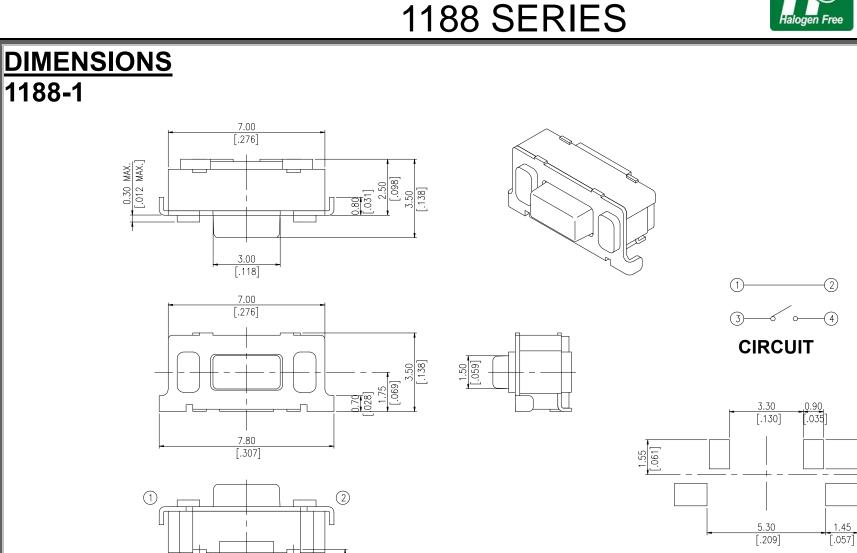
4.20

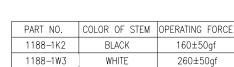
0.60 [.023] Halogen Free LEAD FREE

1.30 [.051] 0.40 [.016]

1.00 .039

P.C.B. LAOUT

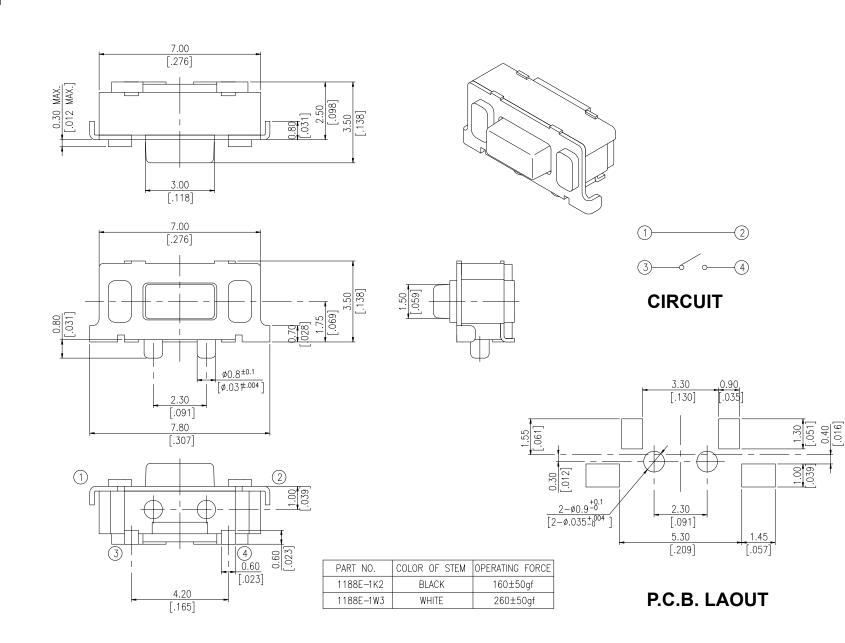




General Tolerance : ±0.2mm

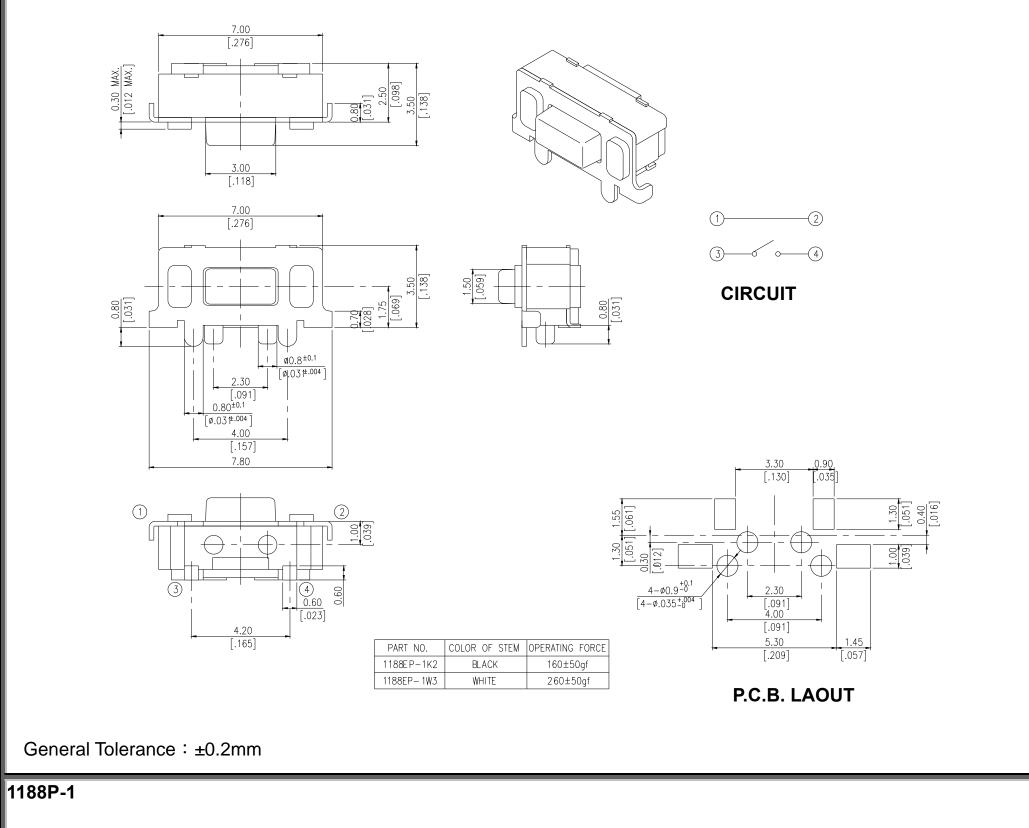
3

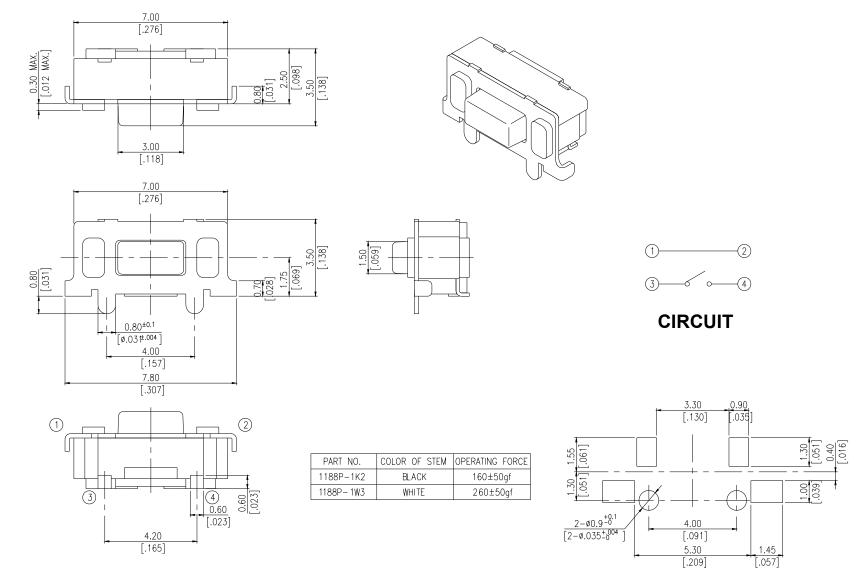
1188E-1



General Tolerance : ±0.2mm

1188EP-1

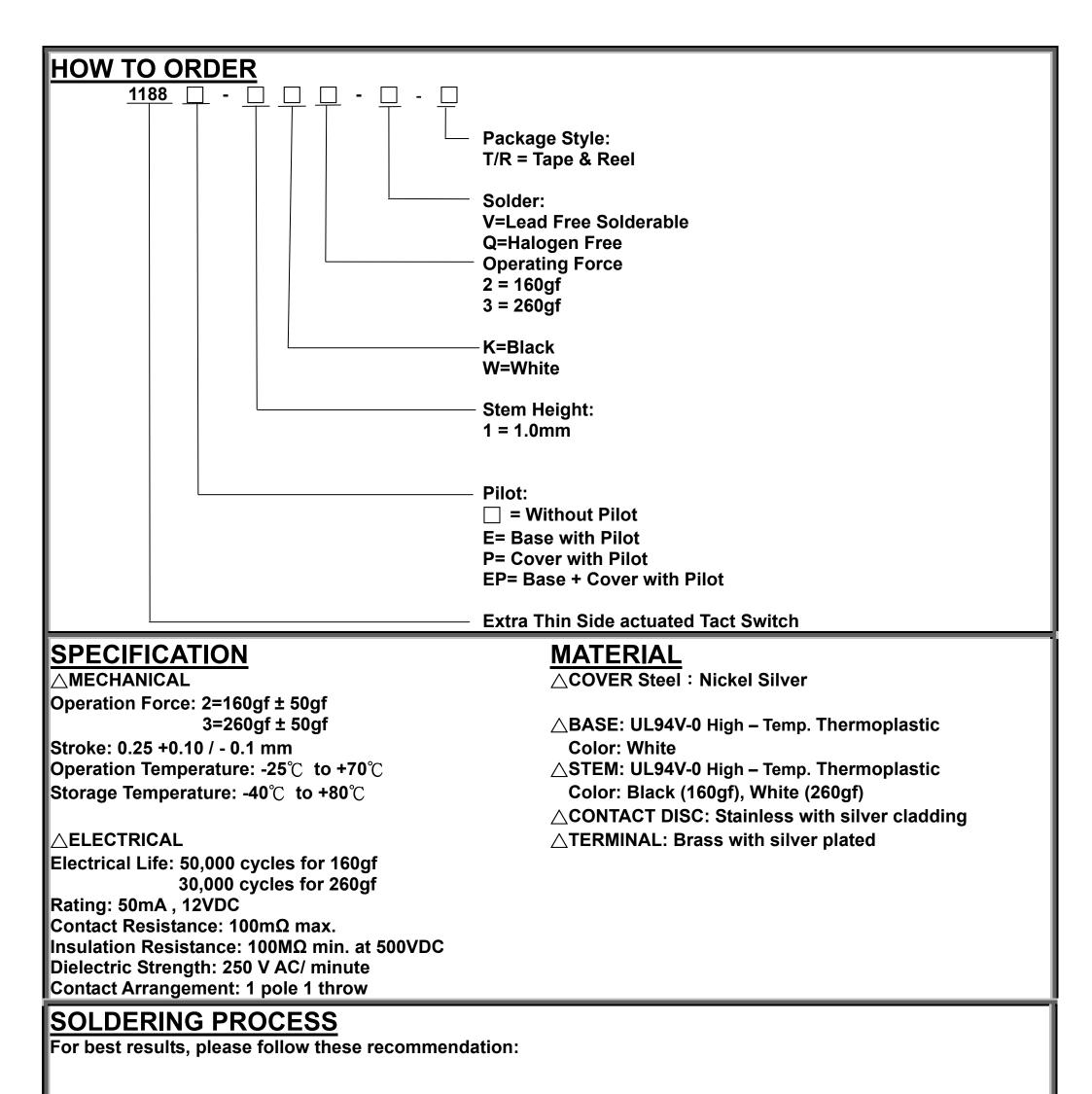




PART NO.	COLOR OF STEM	OPERATING FORCE
1188P-1K2	BLACK	160±50gf
1188P-1\#3	WHITE	260±50gf

P.C.B. LAOUT

General Tolerance : ±0.2mm

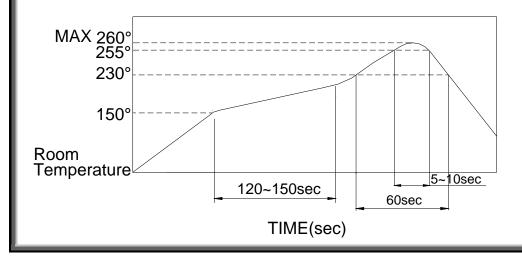


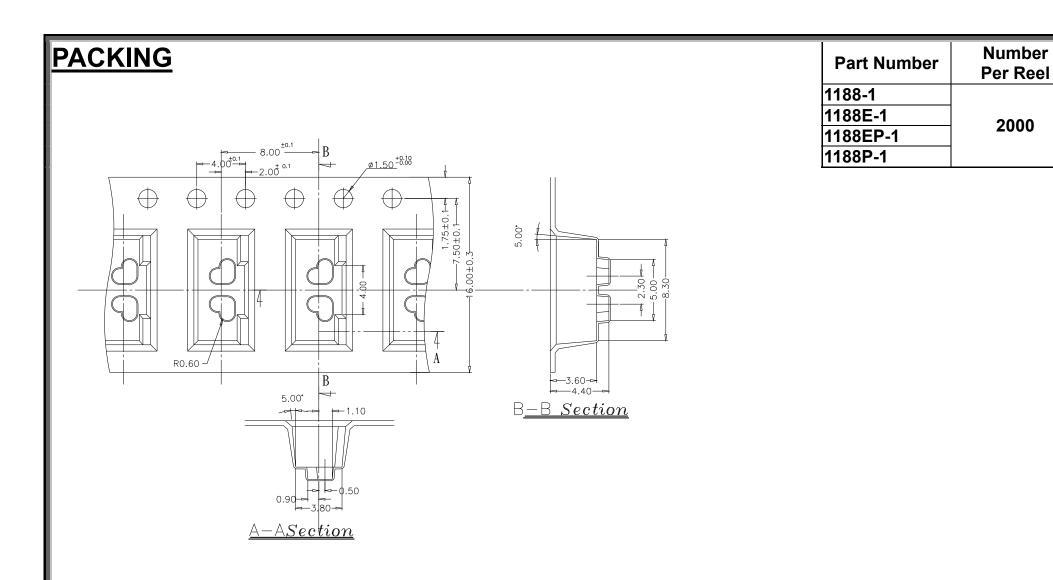
 \triangle HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 350°C approximately max 5 seconds.

riangleREFLOW SOLDERING: When applying reflow soldering, the peak temperature or the reflow Oven should be set

at 260°C max.

△Reflow Temperature Profile:





General Tolerance : ±0.1mm

